

Date: Monday, 5/1/2006 4:23:38 PM  
User: Kim Johnston

## **Process Sheet**

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HEATER TUBE 3"
Job Number	: 26915		
Estimate Number	: 10471		
P.O. Number	: N/A	Part Number	: D2407
This Issue	: 5/1/2006 S.O. No. : N/A	Drawing Number	: D2407 REV. A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 269165	Material	: N/A
Written By	: SEE J.A Comment Below	Due Date	: 6/30/2006 Qty: 4 Um: Each
Checked & Approved By	: J.A 06.05.07		
Comment	: Est: C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF		
<b>Additional Product</b>			
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6T3000W049	6061-T6 Tube 3.00 x.049W	
Comment:	Qty.: 0.5000 f(s)/Unit Total: 2.0000 f(s) 6061-T6 Tube 3.00 x .049W Material: 6061-T6 (3" OD x 0.049") wall seamless tubing (M6061T6T3.000W.049)	Batch: 171821	FF 06.05.16
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment:	SMALL & MEDIUM FAB RESOURCE 1 1- Cut as per Dwg D2407 2- Deburr 3- Mill D2407 slot as per Dwg D2407. Deburr as required. Identify as D2407		FF 06.05.16 FF 06.05.16 06/05/16
3.0	QC5	INSPECT WORK TO CURRENT STEP	
Comment:	INSPECT WORK TO CURRENT STEP		17 06/05/16 (4)
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment:	PACKAGING RESOURCE #1 Identify and Stock Location: FG		06/05/16 (4)
5.0	DC	DOCUMENT CONTROL	
Comment:	DOCUMENT CONTROL Inspection Level 21		06/05/17 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/05/17  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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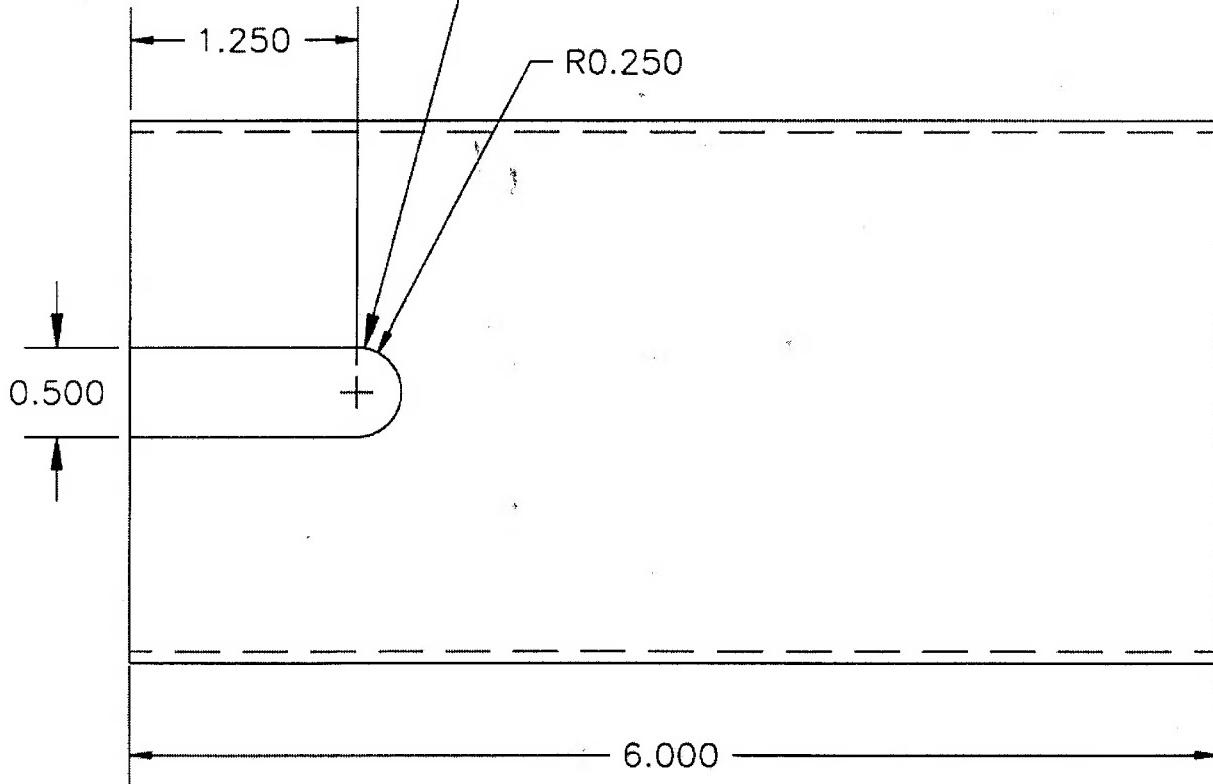
NOTE: Date & initial all entries



PREPARED	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	REV. A
BW	BW	SHEET 1 OF 1
DATE	D2407	SCALE
Apr. 6, 1995	3" HEATER TUBE	1:1

RELEASED  
96/09/10 BW

ONE SIDE ONLY



MATERIAL: 6061-T6 SEAMLESS TUBE  
3" DIAM 0.049 WALL CUT 6" LONG

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26915